Repair intervention and follow-up

Link completed work to authorization, verification and subsequent performance.

Audience: Mold shops, engineering teams and release authorities.

INSTRUCTIONS

1. Link the intervention to the original event and document initial condition, scope and authorization.

2. Record operations actually performed, replaced parts and applicable documents. Separate proposals from completed work.

3. Document test results against approved criteria. Do not declare conformity if criteria or evidence are missing.

4. Record the release authority, restrictions and follow-up plan. Distinguish temporary from permanent repairs and record recurrence.

LIMITS

Not a welding, machining, assembly or pressure-test procedure. Those operations require specific authorized instructions.

ORIGINAL EXAMPLE

FICTIONAL: INT-DEMO-04; an identified connection was replaced under an approved work order. Verification testing is pending and the mold is not released. Part identity and compatibility must be recorded; this example specifies no actual spare part.

RECORD FORM

Complete one copy per record. Attach sheets if more space is needed. Avoid ambiguous blanks: state unavailable or not applicable.

Intervention ID / linked event / mold / revision
Initial condition / photos / authorized scope
Completed work / procedure / technician / date
Spare part / identification / documented material / source
Dimensional or design change / approval
Test / criterion / result / evidence
Release / approver / restrictions
Temporary or permanent / planned follow-up
Actual follow-up / recurrence / closure status

SOURCES AND USE

General guidance and original VYRCO form. Sources support the context; they do not certify this template.

OSHA · Horizontal Injection Molding Machines

Hazards and hazardous energy control. US reference, not a declaration of local compliance.

https://www.osha.gov/etools/machine-guarding/plastics-machinery/horizontal-injection-molding-machines

Husky · Maintenance and Refurbishment

Manufacturer example of inspection, intervention and testing; no general intervals are established.

https://campaigns.husky.co/hot-runner-refurbishment-maintenance-program

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